

Filler Breathers, Strainers, Diffusers, Fluid Level/Temperature Gauges





## Non-Metallic Filler Breathers

## **Specifications**

Materials:

Body: Non-corrodible glass filled nylon

Valve: Nylon/Nitrile

Dipstick: ABS, acetal Hi/Lo indicators

**Filtration Element:** Expanded polyurethane foam, 10 micron **Operating Temperatures:** -22°F (-30°C) to 195°F (90°C)

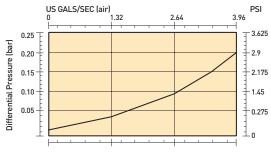
Seals: Nitrile (single-hole), cork gasket (six-hole)

Pressurization Options: 3 psi (0.2 bar)

Dipstick: (optional) 7.9 in. (200 mm) or 15.8 in. (400 mm) lengths

with adjustable Hi/Lo indicators

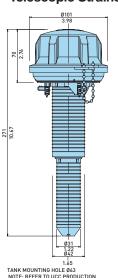
#### (Non-pressurized)



Flow 1/sec (air)

#### (Pressurized) 3.96 17.4 1.2 Differential Pressure (bar) 14.5 1.0 11.6 0.8 8.7 0.6 5.8 0.4 3psi (.2 bar) valve 0.2 n Flow l/sec (air)

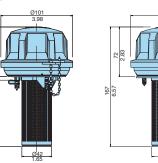
#### **Telescopic Strainer**



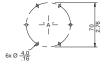
# Anti-Splash Design!



#### Single-Hole Option







**Six-Hole Option** 

Linear Measurement= mm

#### Non-pressurized

Single-Hole Part Number	Six-Hole Part Number	Micron Rating	Description	Screws*
AB98210011	AB.98810011.UC	10	Filler breather w/ 3.7" (95 mm) strainer	(6)-#10x.5
AB98210021	AB.98810021.UC	10	Filler breather w/ telescopic strainer	(6)-#10x.5

#### **Pressurized**

Single-Hole Part Number	Six-Hole Part Number	Micron Rating	Description	Screws*
Not available	AB.98812021.UC	10	3 psi (.2 bar) with telescopic strainer	(6)-#10x.5

#### **Dipsticks**

Part Number	Description
B68206	Pack of (10) x 7.9"
B68207	Pack of (10) x 15.8"

\*Mounting screws for six-hole only

Drawings are for reference only. Contact factory for current version.

## Non-Metallic Breathers

## Non-Metallic Breathers Threaded Type

#### **Specifications**

Materials: Body: Nylon 66 Valve: Nylon/Nitrile

Dipstick: ABS, acetal Hi/Lo indicators

**Filtration Element:** Expanded polyurethane foam, 10 micron **Operating Temperatures:** -22°F (-30°C) to 195°F (90°C)

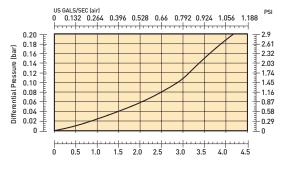
Seals: Nitrile

Pressurization Options: 3 psi (0.2 bar)

**Dipstick:** (optional) 7.9 in. (200 mm) or 15.8 in.(400mm)

lengths with adjustable Hi/Lo indicators

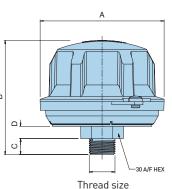
#### COMPACT THREADED



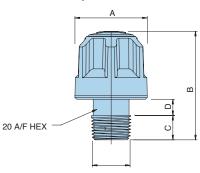
# Standard Threaded

**Anti-Splash** 

Design!



## Compact Threaded



Thread size

#### Compact Threaded (dimensions inches(mm))

Single-Hole Part Number	Micron Rating	Thread	Pressure	A	В	С	D
943296*	10	1/4" NPT	non-pressurized	1.6 (40)	2.2 (57)	.55 (14)	.24 (6)
943298*	10	1/2" NPT	non-pressurized	1.6 (40)	2.4 (60)	.53 (13.5)	.35 (9)
942642*	10	3/4" NPT	non-pressurized	1.6 (40)	2.4 (60)	.55 (14)	.35 (9)
983297	10	3/8" NPT	non-pressurized				

#### Standard Threaded (dimensions inches(mm))

Single-Hole Part Number	Micron Rating	Thread	Pressure	A	В	С	D
AB.98410201.UC	10	3/4" NPT	non-pressurized	4.0 (101)	3.8 (95)	.63 (16)	.39 (10)
AB.98412201.UC	10	3/8" NPT	3 psi (.2 bar)				

#### **Dipsticks**

Part Number	Description
B68206	Pack of (10) x 7.9"
B68207	Pack of (10) x 15.8"

Drawings are for reference only. Contact factory for current version.

## Metal Filler Breathers

#### Flange Type

#### **Specifications**

Materials:

Cap & Plate: Nickel chrome plated steel

Valve: Nylon/Nitrile

Gasket: Cork

Filtration Element: Expanded polyurethane foam, 10

micror

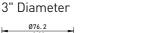
Operating Temperatures: -22°F (-30°C) to 195°F (90°C)

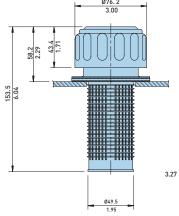
Seals: Nitrile

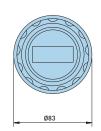
Pressurization Options: none, 5 psi (0.35 bar)

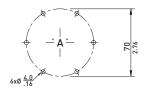


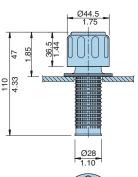




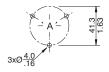












Linear Measurement= mm

Drawings are for reference only. Contact factory for current version.

Flange type, Non-pressurized (dimensions inches(mm))

0 1. /	•	`	\ //		
Part Number	Cap Assembly	Micron Rating	Air Flow	Description	Screws
AB116310	CAP.1163.10	10	2 gal/sec (7.5 l/sec)	3 (76) diameter	(6)-#10x.5
5561	NA	10	2 gal/sec (7.5 l/sec)	3 (76) diameter w/ lock lug	(6)-#10x.5
AB.1380.10	CAP.1380.40	10	1.3 gal/sec (5 l/sec)	1.75 (44.5) diameter	(6)-#10x.5

#### Flange type, Pressurized (dimensions inches(mm))

Part Number	Cap Assembly	Micron Rating	Air Flow	Description	Screws
PAB.1730.10.5	CAP.1730.40.5	10	2 gal/sec (7.5 l/sec)	5 psi (.35 bar), 3" (76mm) diameter	(6)-#10x.5

## Metal Breathers

## **Threaded Type**

#### **Specifications**

. Materials:

Cap & Plate: Nickel chrome plated steel

Valve: Nylon/Nitrile

Gasket: Cork

**Filtration Element:** Expanded polyurethane foam, 10 micron **Operating Temperatures:** -22°F (-30°C) to 195°F (90°C)

Seals: Nitrile

Pressurization Options: none, 5 psi (0.35 bar)

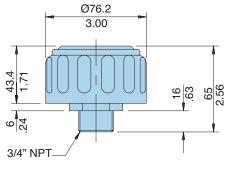




3/4" Threaded

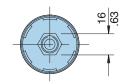
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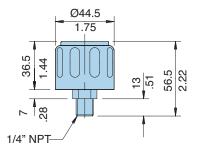
Linear Measurement= mm





1/4" Threaded







Drawings are for reference only. Contact factory for current version.

#### Threaded, Non-pressurized (dimensions inches(mm))

Single-Hole Part Number	Micron Rating	Thread	Air Flow	Description
SAB.1562.10.NPT	10	3/4" NPT	1.3 gal/sec. (5 l/sec)	3 (76) diameter
SAB.1563.10.NPT	10	1/4" NPT	0.7 gal/sec. (2.5 l/sec)	1.75 (44.5) diameter

## **Breathers**

#### **Desiccant Type**

#### **Specifications**

#### . Materials:

Casing: Clarified copolymer polypropylene

Cap: Copolymer polypropylene

Stand pipe: PVC

Filtration Element: Polyester, silica gel

Operating Temperatures: -20°F (-29°C) to 250°F (121°C)

Seals: None

**Maximum Allowable** 

Operating Pressure (MAOP): 5 psi (.34 bar)

Particle Removal Efficiency: 98.7% (beta 75) @ 3 micron 99.5% (beta 200) @ 4 micron 99.9% (beta 1000) @ 5.3 micron

Weight:

934330T 1.25 lbs. (.57 kg) each. 934331T 1.75 lbs. (.79 kg) each. 934332T 2.25 lbs. (1.02 kg) each.



#### **Features**

#### Foam Pads

Isolates the removal materials from contact with heavy reservoir mist and securely holds materials in place.

#### **Filter Pads**

Specially designed filter pads remove solid particulate on upstream side and then regenerate by releasing those particles when air flow reverses direction. Lower pad removes airborne contamination and second pad protects against any migration of desiccant.

#### Air Intakes

A total of eight air intakes may be exposed to allow air to freely flow in and out of the TriCeptor.

#### Silica Gel Desiccant

Has the highest removal capability by volume of any adsorption method. Indicates condition by changing color.

#### Foam pad

Insures filter pad is properly positioned and protects it from external damage.

#### **Molded Housing**

Durable shock absorbing casing provides reliable service and simple press in mounting.



## **Breathers**

#### Installation

TriCeptor breathers are designed for simple installation on most equipment, regardless of mounting connection. Since TriCeptor breathers are disposable, the threaded connection allows for quick and easy maintenance. Several mounting adapters (shown below) are available to provide the desired mounting. The installation/replacement process consists of four easy steps:

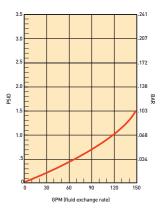
- 1. Remove from protective plastic wrap.
- 2. Remove 1" blue cap from standpipe.
- 3. Remove foil label to expose the necessary amount of air intake holes.
- 4. Twist TriCeptor into mounting adapter.

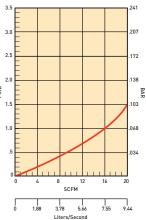
Servicing the TriCeptor breather is also very easy. When the silica gel changes color from blue to a pink, the breather is no longer active and needs to be replaced. Simply remove the unit and discard properly.

# [101.60] Ø4.00

**Air Flow Performance** 

The curves below show the air flow performance of the three TriCeptor breathers. To insure the longest life possible, the initial clean pressure drop should not exceed 1.5 psid (.103 bar).







Field Adapter



Flange Adapter

Linear Measurement= mm

Part Number	'A' (mm/in)	'B' (mm/in)	Quantity
934330T	155.58/6.125	135.256/5.325	6 pcs.
934331T	206.38/8.125	186.06/7.325	6 pcs.
934332T	257.18/10.125	236.86/9.325	6 pcs.
937546	Field Adapter	937546	1 pc.
937463	Flange Adapter	937463	1 pc.

Drawings are for reference only. Contact factory for current version.

O-RING

ads are cut so that they will fit fairly well on all three types of thread.)

1" THREADED

MULTI-FIT CONNECTION

Mobile Triceptor

# New Design in Mobile Triceptor:

Parker's new mobile Triceptor desiccant filter breather incorporates a design that replaces both the spin-on can and the optional check valve adaptor.

Optimized for mobile applications, the mobile Triceptor is equipped to handle high air flow surges as cylinders unload, while providing reliable protection from ingressed contaminants. Controlling rust-forming water vapor and airborn particulates, the breather protects against sludge deposits and water contaminated oil resulting in longer oil and filter life while reducing operating costs.



941655





941747

3/4" NPT Vent Valve Adapter

Prolongs breather life by diverting air exhausting from reservoir away from desiccant bed.

For mobile applications where oil sloshing can occur, it prevents oil coating desiccant bed. Resulting in diminished performance of the breather's water absorption efficiency.

Rugged aluminum housing.

Foam pad stops oil mist and ensures air is evenly disbursed through the filters and desiccant,

providing maximum efficiency

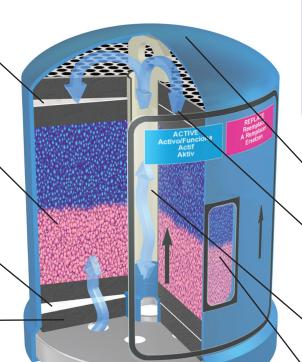
for "backflushing" and silica gel

Second filter element protects against any migration of desiccant dust.

Color indicating silica gel, absorbs water from incoming air. During exhalation, dry system air is passed back through the silica gel bed partially regenerating the desiccant.

High performance filter element provides 1-micron filtration.

Foam pads evenly disperse incoming air over filtration and drying media.



Stainless steel standpipe.

regeneration.

Visual indicator window. Replace breather when desiccant color changes from blue to pink.

\*Patented technology

# Mobile Triceptor

## **General Data**

Amount of Silica Gel	0.79 kg	
Amount of Silica Gel	1 lb. 12 oz.	
Advantion Consoits	318 mL	
Adsorption Capacity	1.34 cups	
Net Weight of Unit	1.8 kg	
Net Weight of Offic	4 lbs. 3 oz.	
Filtration Area	31.1 in <sup>2</sup> / 79 cm <sup>2</sup>	
Direction of Flow	Bidirectional	
On another Towns and the Bonne	-20°F to 300°F /	
Operating Temperature Range	-29°C to 148.89°C	

## **Unit Material Data**

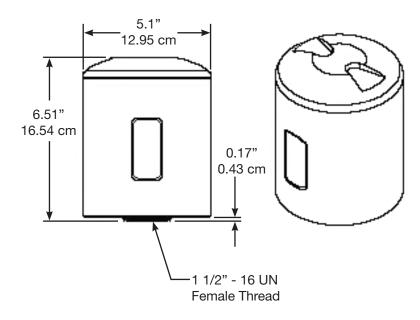
Material	Nylon and MXD6
Maximum Operating Temperature	300°F / 148.89°C
Melting Point	320°F / 160°C
Check Valve Adapter	Zinc Plated Steel

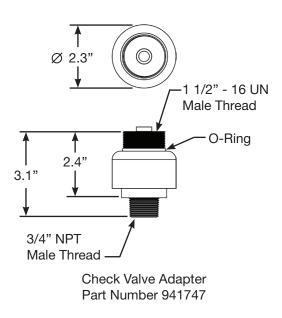
## Filter Media

Material	EPTFE
Porosity	3.5 - 7.5 Ft./min. @ 0.5 in H2O (ASTM D 737)
Filtration Efficiency	99.97% @ 0.3µ (IES-RP-CC021.1)

## **Hygroscopic Agent (Silica Gel)**

Apparent Bulk Density	700 - 800 kg/m3		
Average Particle Diameter	0.145" / 3.68 mm		
Specific Heat	0.25 BTU/lb. F		
Nomimal Mesh Range	4 x 8		
Average Crush Strength	35 lbs. / 15.9 kg		





Note: Element removal clearance = 1"

Breathers - Spin-on Type

**Specifications** 

Materials: Low carbon steel Filtration Element: Cellulose Operating Temperatures: -40°F (-40°C) to 225°F (107°C)

Seals: Nitrile.

**Weight:** 12AT - 1.2 lbs(.54 kg) each 50AT - 2.3 lbs. (1.0 kg) each

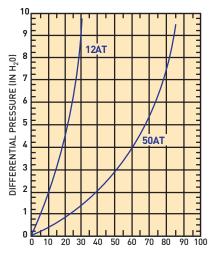
#### Sizing

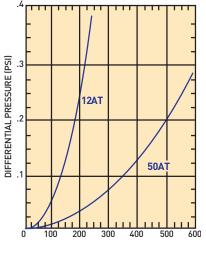
Select the proper size canister for the maximum rate of reservoir draw down or air exchange rate. As a rule of thumb, clean pressure drop should be limited to 0.18 psid (5"  $\rm H_2O$ ).

Recommended canister change out is after 500 hours of operation. More frequent replacement may be required when operated in heavily contaminated areas such as grinding operations, primary metal mills, and on mobile equipment. Under such conditions, increase replacement frequency to every 250 hours.

Graphs are for 03C canisters only. Total pressure drop across canister, adaptor, and pipe may be found by adding pressure drops below:

- + 1.5% for each inch of 12AT adapter or 3/4" pipe used.
- + 3.0% for each 3/4" elbow used.
- + 1.0% for each inch of 50AT adapter or 1-1/4" pipe used.
- + 2.0% for each 1-1/4" elbow used.





AIR FLOW (SCFM)

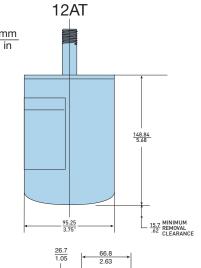
OIL LEVEL CHANGE RATE (GPM)

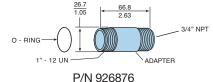
Element	Air Rating*	Diameter	Adapter Kit
926543	1 micron	3.75	926876
921999	2 micron	3.75	926876
925023	5 micron	3.75	926876
926541	1 micron	5.1	926875
926169	2 micron	5.1	926875
926170	5 micron	5.1	926875

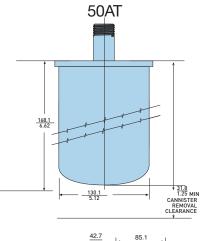
\*99% removal efficiency for particles larger than stated size in air.

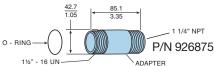


Linear Measurement=









## **Diffusers**

## **Specifications**

Operating Temperatures: 195°F (90°C) maximum

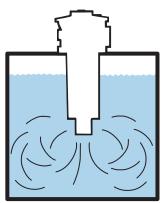
Materials: Body & end cap: Zintec

Head: glass-filled nylon

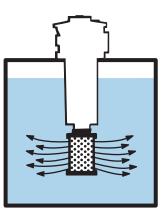
Weight: See chart below

#### **Benefits:**

Installing a diffuser in a hydraulic reservoir is a simple change that can make a dramatic difference in system efficiency. With special concentric tubes designed with discharge holes  $180^{\circ}$  opposed, fluid aeration, foaming and reservoir noise are reduced. Pump life is also extended by reducing cavitation to the pump inlet. The effects of fitting a system with a diffuser are shown below.

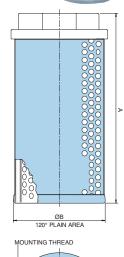


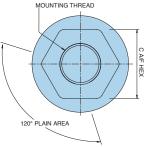
Flow without diffuser



Flow with diffuser fitted







Part Number	Thread (NPT)	Nominal Flow gpm (lpm)	Length A inch (mm)	Diameter B Inch (mm)	HEX C inch (mm)	Weight lbs (kg)
2250	3/4"	13 (50)	4.7 (120)	2.4 (62)	1.81 (46)	0.60 (0.27)
2251	1"	30 (114)	5.0 (127)	3.4 (86)	2.17 (55)	0.93 (0.42)
2252	1 1/2"	60 (227)	7.0 (178)	3.4 (86)	2.56 (65)	1.23 (0.56)
5563	2"	120 (454)	9.5 (242)	3.4 (86)	2.95 (75)	1.52 (0.69)

# Fluid Level/Temperature Gauges

## **Specifications**

Materials:

Lens: Transparent polyamide

Lens base: Nylon 66

Shroud: High impact polystyrene (no aluminum content)

Seals: Nitrile

Maximum Operating Pressure: 14.7 psi (1 bar)

**Operating Temperatures:** -22°F (-30°C) to 195°F (90°C) **Thermometer Range:** 90°F to 210°F (30°C to 90°C)

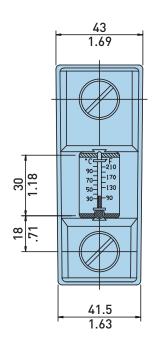
Indicator: Blue alcohol

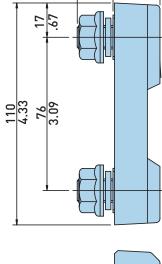
Fluid Compatibility: Mineral and petroleum based fluids

**Mounting:** Front or rear fixing, two holes (M10)

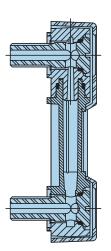


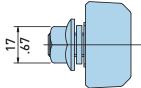
### Length 3





18.5





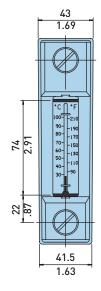
Linear Measurement= mm in

Drawings are for reference only.
Contact factory for current version

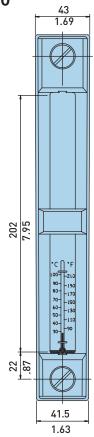
Part Number	Thread	Length	Description
FL69121	M10	3	Fluid level and temperature
FL69221	M10	5	Fluid level and temperature
FL69321	M10	10	Fluid level and temperature

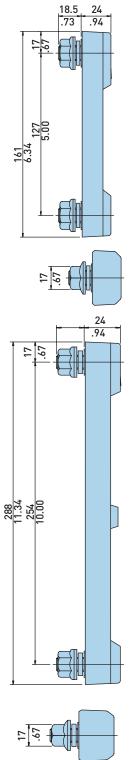
Fluid Level/Temperature Gauges

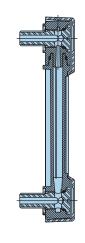
## Length 5

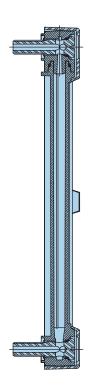


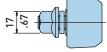












Linear Measurement= mm

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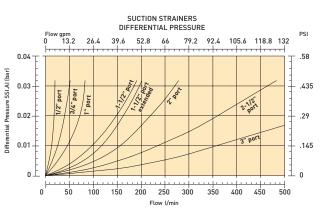
## **Suction Strainers**

# **Specifications** Materials:

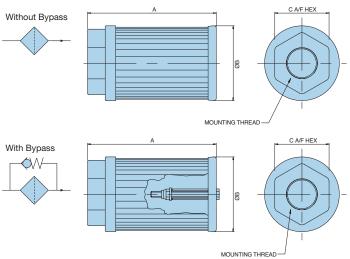
Media: Stainless steel Tube and endcap: Zintec Head: glass filled nylon

Filtration Element: 100 mesh (149 micron) Operating Temperatures: 195°F (90°C) maximum

Bypass: None, 3 psi (0.2 bar) Weight: See chart below







Part Number With Bypass	Bypass	Port (NPT)	Nominal Flow GPM (LPM)	Length "A" Inch (mm)	Diameter "B" Inch (mm)	BSPP Fitting
937480	No	1/2"	5 (19)	4.125 (104.8)	1.90 (48.3)	No
937481	Yes	1/2"	5 (19)	4.125 (104.8)	1.90 (48.3)	No
937482	No	3/4"	8 (30)	3.55 (90.2)	2.67 (67.8)	No
937483	Yes	3/4"	8 (30)	3.55 (90.2)	2.67 (67.8)	No
937484	No	1"	10 (38)	5.25 (133.4)	2.67 (67.8)	No
937485	Yes	1"	10 (38)	5.25 (133.4)	2.67 (67.8)	No
937488	No	1-1/2"	30 (114)	8.01 (203.5)	3.47 (88.4)	No
937489	Yes	1-1/2"	30 (114)	8.01 (203.5)	3.47 (88.4)	No
937490	No	1-1/2"	50 (189)	9.85 (250.2)	4.00 (101.6)	No
937491	Yes	1-1/2"	50 (189)	9.85 (250.2)	4.00 (101.6)	No
937492	No	2"	50 (189)	9.85 (250.2)	4.00 (101.6)	No
937493	Yes	2"	50 (189)	9.85 (250.2)	4.00 (101.6)	No
937494	No	2-1/2"	75 (284)	10.10 (256.5)	5.17 (131.3)	No
937495	Yes	2-1/2"	75 (284)	10.10 (256.5)	5.17 (131.3)	No
937496	No	3"	100 (378)	11.50 (292.1)	5.17 (131.3)	No
937497	Yes	3"	100 (378)	11.50 (292.1)	5.17 (131.3)	No

# Magnetic Suction Strainers

# Magnetic Suction Strainers Dual protection, without cavitation!

Parker's new magnetic suction strainers offer dual protection to the pump inlet without risk of cavitation.

Powerful ceramic magnets located parallel to the pleated mesh attract and protect against damaging ferrous particles of all sizes.

The pleated stainless steel screen provides additional filtration protection for larger particles that would result in catastrophic failure.

The generous open area of the stainless steel pleated mesh screen elimantes the possibility of pump cavitation.

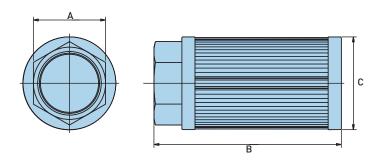
#### **Ordering Information**

The information below shows the part numbers, specifications and dimensions of available suction strainers, to help you meet the needs of your specific application.

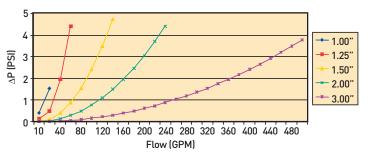
NOTE: All sizes are standard with 30 mesh screen (560 micron).

		Flow	Dimensions			Approx. Shipping
Part Number	NPT Connection	GPM (LPM)	A inches (mm)	B inches (mm)	C inches (mm)	Weight lbs. (kg)
936547	1.00"	15 (55)	1.88 (47.75)	5.19 (131.83)	3.09 (78.49)	1.59 (0.72)
936548	1.25"	25 (95)	2.38 (60.45)	7.39 (187.71)	3.53 (89.66)	3.16 (1.43)
936549	1.50"	35 (135)	2.38 (60.45)	7.39 (187.71)	3.53 (89.66)	2.88 (1.31)
936550	2.00"	50 (190)	2.75 (69.85)	7.39 (187.71)	3.53 (89.66)	2.22 (1.01)
936551	3.00"	100 (380)	*	9.35 (237.49)	4.47 (113.54)	3.91 (1.77)

<sup>\*</sup>Part number 936551 features a 3" half coupling, not a hex nut.



Flow Vs. Pressure Loss





Parkers magnetic suction strainers are available in sizes ranging from one to three inches.



The rugged steel construction, combined with the generous filtration area, ensures reliable performance for suction applications