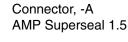
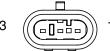
## **Installation TGSS 740**

Publ.no: HY33-5005-IS/US Ed. 02/2012





- FREQ OUT
- POWER (+12Vdc) 2.
- 3. **GROUND**

Mating connector: available from manufacturer

Contacts: 183025-1 (3 req'd) Seals: 281934-2 (3 reg'd) Boot (optional): 880811-2

Housing: 282087-1



Connectors must be properly installed to meet environmental specification.

Sealing plugs must be inserted in all unused pin positions.

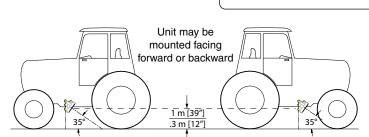
Deutsch. DT04 1. FREQ OUT 2. **GROUND** 

Connector, -D

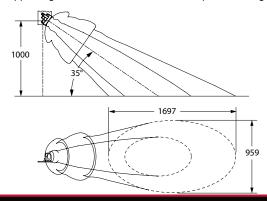
POWER (+12Vdc) 3.

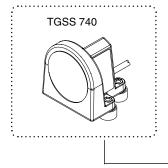
DIGITAL OUT

Mating connector: 5031113



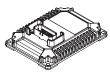
It is important for the sight line of the doppler signal to be as unobstructed as possible. Interference with the doppler signal can lead to false or erratic speed readings.

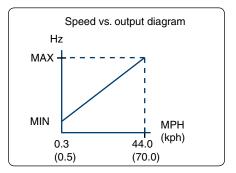


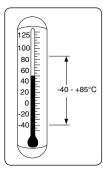


IQAN master or VMM system modules













## **!** WARNING

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application, including consequences of any failure, and review the information concerning the product or system in the current product catalogue. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by Parker Hannifin Corporation and its subsidiaries at any time without notice.

For further information see: HY33-5005-IB/US Instructions TGSS 740

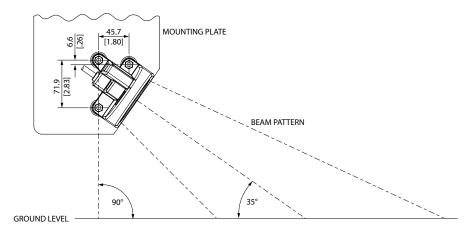


Eng.no: IS-TGSS-201202-05

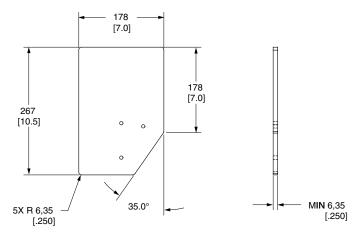


Mounting TGSS 740

Any error in the mounting angle will directly affect the Doppler accuracy. At 35° nominal, an error of 1° is approximately a 1% error in speed measurement. Post installation calibration should be done to remove errors due to bracket alignment tolerances and vehicle levelness.



The mounting plate should be at least 6.35 mm (1/4") steel and the length kept short to minimize vibration. Sample mounting plate dimensions are shown below.



## ! NOTICE

If the area dimensions are exceeded:

increase material thickness to help reduce susceptibility to vibration.

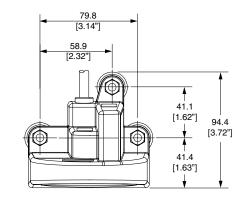
The TGSS should be secured to the mounting plate with bolts in all 3 bolt holes using 6 mm Hex Head bolts and locking washers.

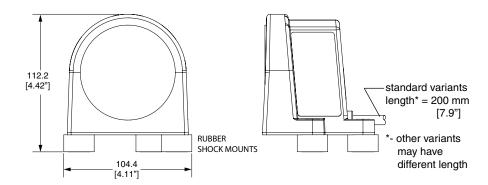
The bolts should be tightened to 5.4-7.3 Nm (48-65 in lbs).

Appropriate length bolts are routed from the underside of the unit through the mounting plate and tightened into the shock absorbers on the unit's base. The bolts should engage the threads in the shock absorbers to a maximum depth of 6.35 mm (1/4").

## ! NOTICE

At completion of installation, the validation steps outlined in 'HY33-5005-IB/US Instructions TGSS 740' should be followed.





units = mm [inch]

